



Forming Taps for Steel, Stainless Steel and Aluminium

VA-XPf

Volume 1



KEY FEATURES : VA-XPF

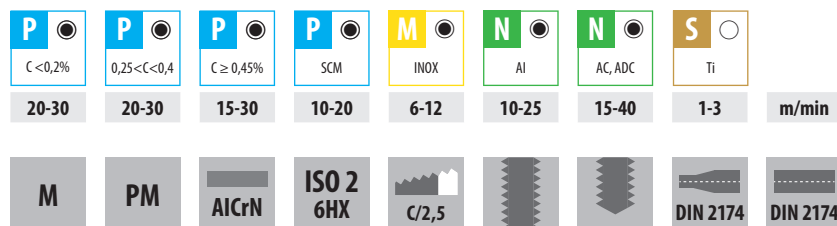
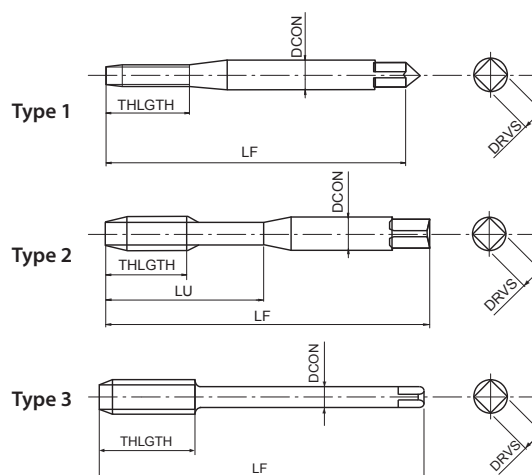
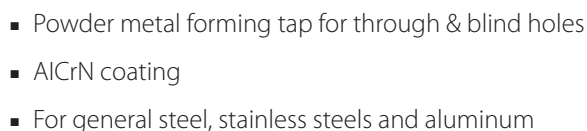


1 Low-torque spec with specially designed threading for Inox and aluminum

2 Powder metal forming tap for through & blind holes

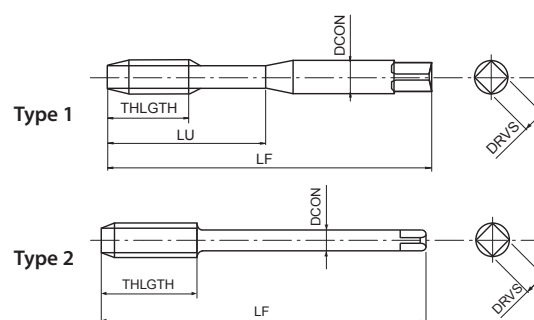
3 AlCrN coating

Threading | Forming taps | Metric

[illegible]

Threading | Forming taps | Metric

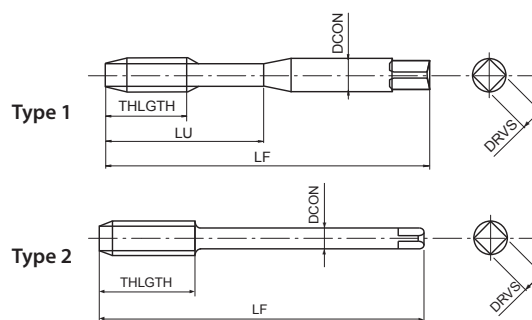
Threading | Forming taps | Metric



- ## Threading | Forming taps

Metric

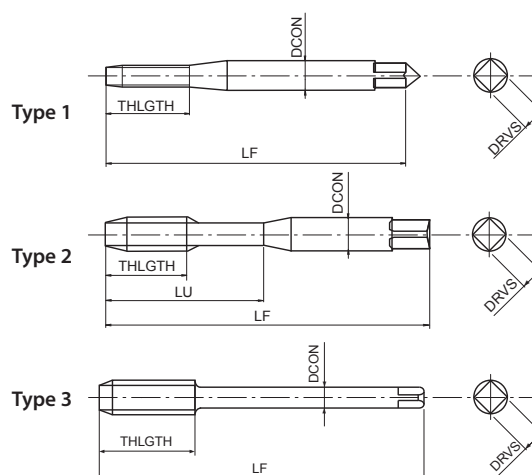
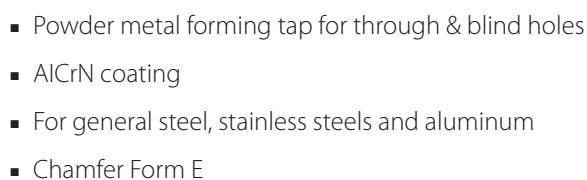
Threading | Forming taps | Metric



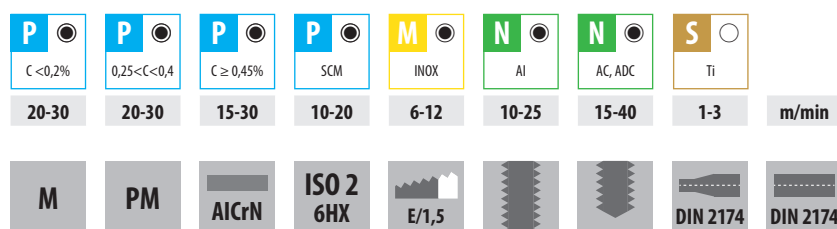
- | | | | | | | | | |
|---|---|--|--|--|---|--|---|---|
| 
C < 0,2% | 
0,25 < C < 0,4 | 
C ≥ 0,45% | 
SCM | 
INOX | 
Al | 
AC, ADC | 
Ti | |
| 20-30 | 20-30 | 15-30 | 10-20 | 6-12 | 10-25 | 15-40 | 1-3 | m/min |
| M | PM | AlCrN | ISO 3
6GX | 
C/2,5 |  |  | 
DIN 2174 | 
DIN 2174 |

[illegible]

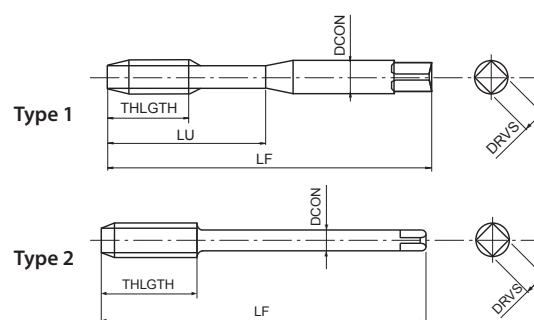
Threading | Forming taps | Metric



Threading | Forming taps

[illegible]

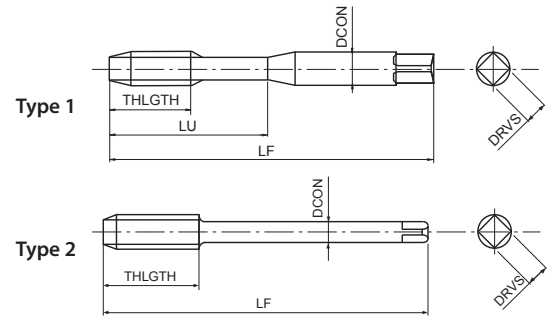
Threading | Forming taps | Metric



- | | | | | | | | | | |
|---|---|--|--|---|---|--|---|--|-------|
| 
C < 0,2% | 
0,25 < C < 0,4 | 
C ≥ 0,45% | 
SCM | 
INOX | 
Al | 
AC, ADC | 
Ti | | |
| 20-30 | 20-30 | 15-30 | 10-20 | 6-12 | 10-25 | 15-40 | 1-3 | | m/min |
|  |  |  |  |  |  |  |  |  | |
| M | PM | AlCrN | ISO 2
6HX | E/1,5 | | | DIN 2174 | DIN 2174 | |

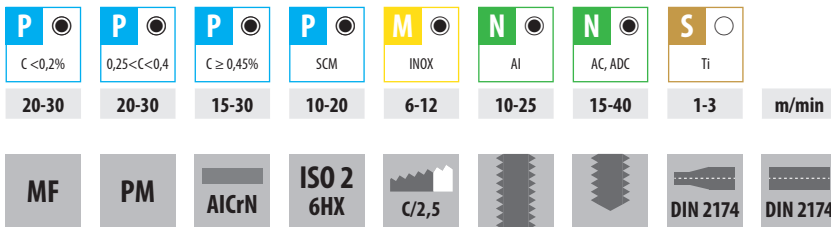
[illegible]

Threading | Forming taps | Metric Fine

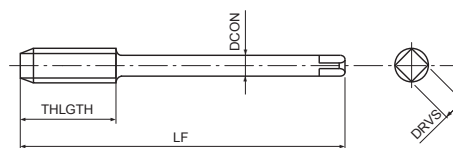


- Powder metal forming tap for through & blind holes
- AlCrN coating
- For general steel, stainless steels and aluminum

Threading | Forming taps

[illegible]

Threading | Forming taps | G (BSP)



- | | | | | | | | | | |
|--|---|--|--|---|---|--|---|--|-------|
| 
$C < 0,2\%$ | 
$0,25 < C < 0,4$ | 
$C \geq 0,45\%$ | 
SCM | 
INOX | 
Al | 
AC, ADC | 
Ti | | |
| 20-30 | 20-30 | 15-30 | 10-20 | 6-12 | 10-25 | 15-40 | 1-3 | | m/min |
| G | PM | AlCrN | C/2,5 | | | | DIN 2189 | | |

[illegible]

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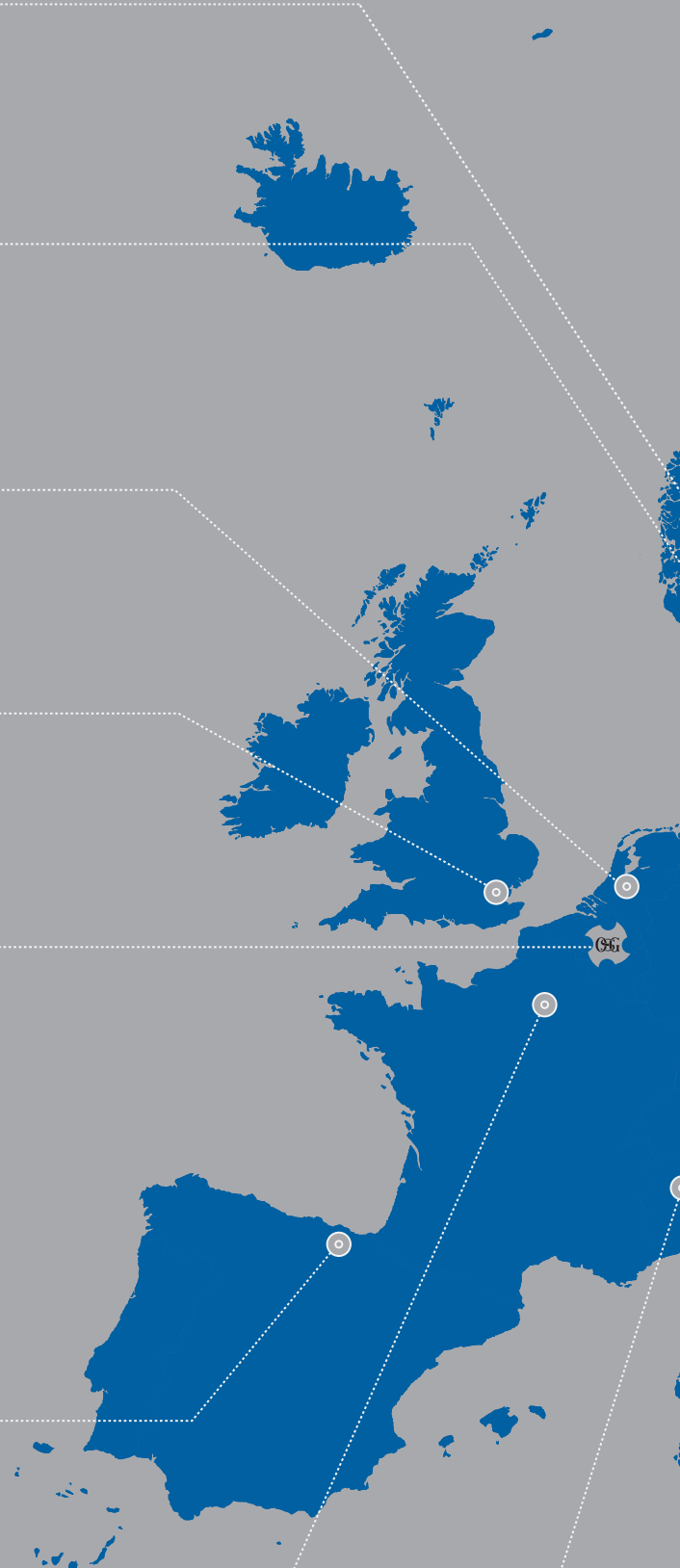
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